

CE's circular No.141

To
All Sr.DEN
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Sub : Oiling and greasing of SEJs.

Para-6.2.6 of manual of instructions on LWR 1997 stipulates that once in a fortnight SEJs shall be checked, packed and aligned if necessary. Oiling and greasing of tongue and stock rails of SEJ and tightening of fastenings shall be done simultaneously. This periodical oiling and greasing shall be done by keyman in the same manner as is done in case of oiling and greasing of Pts. & X-ings without dismantling/interfering with the SEJ. Necessary oil/grease should be applied externally on the fishing planes of various parts of SEJ.

The complete oiling and greasing of SEJ shall be done by dismantling the SEJ only at the time of de-stressing of the concerned LWR. The work shall be done in sequence described below under traffic block :

- i) The nuts and chairs of SEJ shall be removed.
- ii) A gap shall be created between tongue and stock rail and their interfaces shall be greased after cleaning the faces with wire brush.
- iii) Similarly interfaces of chairs and tongue rails and that of chair and stock rail shall be greased after cleaning .
- iv) The stock of tongue rails shall be reset.
- v) Bolts of chairs shall be oiled and nuts tightened after replacing the chairs.

Please ensure circulation of the instruction down to field level for strict adherence.

Sd/-
**Chief Track Engineer
for General Manager(Engg)**